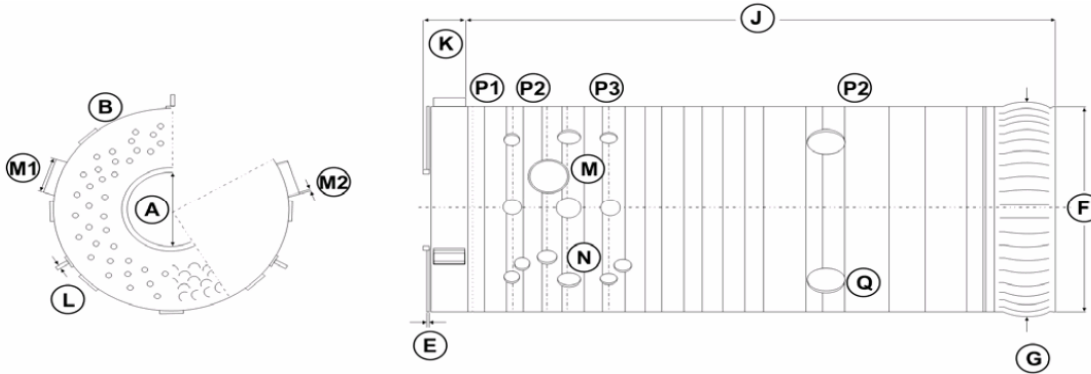


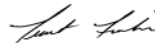
LINER INSPECTION

Frame 7E Liners - Part number 7E-0805-G004 - Customer = XXX



Item	Description	Target	1	2	3	4	5	6	7	8	9	10
Serial Number			071	072	073	074	075	076	077	078	079	080
A 1	Fuel nozzle bore, ID (120 apart)	5.260	5.260	5.259	5.259	5.259	5.258	5.259	5.258	5.258	5.259	5.257
A 2			5.259	5.260	5.260	5.260	5.260	5.260	5.260	5.259	5.259	5.258
A 3			5.258	5.258	5.258	5.259	5.259	5.260	5.260	5.260	5.260	5.260
B	Check cowl top plate flatness	.003 / inch	O K	O K	O K	O K	O K	O K	O K	O K	O K	O K
E	Check cowl cap clearance with liner body	< 0.060	.015/.020	.015/.020	.015/.020	.015/.020	.015/.020	.015/.020	.015/.020	.015/.020	.015/.020	.015/.020
F 1	Exit end, ID (note: 120 apart andTBC reduces ID)	13.972	14.015	13.950	13.965	14.010	13.935	13.950	13.950	14.010	14.000	13.980
F 2	Within 0.060"		13.955	13.985	13.950	13.965	13.955	13.980	13.970	14.025	13.985	13.967
F 3	Round within .100"		14.020	14.010	14.025	13.950	14.010	14.020	14.020	13.980	14.015	13.997
G	Spring seal OD, circumferential (within .030")	14.560	14.580	14.580	14.580	14.580	14.580	14.580	14.580	14.585	14.580	14.585
G	Spring seal minium thickness	0.040 - 0.045	0.045	0.045	0.045	0.045	0.045	0.045	0.045	0.045	0.045	0.045
I	Fixture check: liner stops - fuel nozzle bore - cross fire collars		O K	O K	O K	O K	O K	O K	O K	O K	O K	O K
J	Length from exit to liner stop	38.625	38.630	38.620	38.620	38.625	38.630	38.632	38.628	38.635	38.630	38.635
K 1	Length from fuel nozzle bore to liner stop	0.960	0.966	0.966	0.956	0.955	0.962	0.955	0.977	0.978	0.958	0.968
K 2			0.979	0.962	0.955	0.964	0.958	0.965	0.955	0.960	0.966	0.967
K 3			0.975	0.963	0.972	0.960	0.967	0.972	0.970	0.955	0.978	0.955
L 1	Width of the liner stop	0.375	0.380	0.379	0.379	0.380	0.380	0.378	0.378	0.380	0.378	0.380
L 2			0.379	0.378	0.378	0.379	0.380	0.380	0.378	0.380	0.379	0.380
L 3			0.380	0.380	0.380	0.376	0.380	0.760	0.380	0.379	0.379	0.377
M1 1	Left Collar ID (within .015")	2.290	2.295	2.296	2.300	2.294	2.299	2.290	2.296	2.301	2.300	2.299
M1 2			2.280	2.280	2.282	2.285	2.280	2.280	2.280	2.290	2.280	2.295
M2 1	Right Collar ID (within .015")	2.290	2.300	2.302	2.298	2.301	2.292	2.286	2.294	2.301	2.299	2.300
M2 2			2.286	2.281	2.292	2.284	2.283	2.281	2.282	2.282	2.281	2.290
V 1	Gap belly band - liner body: max 0.090" - min 0.030" Check		O K	O K	O K	O K	O K	O K	O K	O K	O K	O K
V 2	Gap liner cross fire collar max 0.120" - min 0.060" Check		O K	O K	O K	O K	O K	O K	O K	O K	O K	O K

Trent Fischer



16-Jan-07

1079

Name

Signature

Date

Job